



**ACESEFI**



**INSTALLATION GUIDE**

# **Killshot Fusion Installation and Set-up Guide**

v.4.2

## About Us

At Aces, we believe performance should be within reach for every car enthusiast. Born from a passion for hot rod technology, we push the boundaries of EFI innovation—empowering DIY builders and professionals alike. We do it “For the People” because we believe that achieving your dreams should never be exclusive.

Our commitment is simple: deliver exceptional products that inspire, at fair prices that make high-performance accessible. Whether it’s your first EFI setup or your latest build, we’re here to fuel your journey with precision, reliability, and cutting-edge technology.

We don’t just build EFI systems—we craft experiences that ignite passion, break barriers, and bring the joy of customization to everyone. Performance should never be out of reach, and with Aces, it never is. Our goal is to give our customers the absolute best value for their money both in the short and long run so that they can look back and be proud that they bet on Aces.

Backed by over 10 years of experience, a history of winning results, and an unwavering dedication to research and development, Aces is built for performance, designed for dreamers, and made for those who refuse to settle.

**Built for performance. Designed for dreamers. Made for you.**

# Table of Contents

|                                                    |           |
|----------------------------------------------------|-----------|
| <b>About Us.....</b>                               | <b>2</b>  |
| <b>1.0 Introduction.....</b>                       | <b>6</b>  |
| Important Note.....                                | 6         |
| 1.1 Parts List.....                                | 7         |
| <b>2.0 Warnings, Notes, &amp; Notices.....</b>     | <b>8</b>  |
| 2.1 Critical Warnings.....                         | 8         |
| 2.2 Calibration Responsibility Notice.....         | 9         |
| <b>3.0 System Requirements.....</b>                | <b>10</b> |
| 3.1 Engine Requirements.....                       | 10        |
| 3.2 EFI System Compatibility & Limitations.....    | 10        |
| 3.3 Electrical System Requirements.....            | 10        |
| 3.4 Fuel Delivery System Requirements.....         | 10        |
| 3.5 Return Line Requirements.....                  | 11        |
| 3.6 Minimum Tools Required For Installation.....   | 11        |
| <b>4.0 Pre-Installation Steps.....</b>             | <b>12</b> |
| 4.1 Removal of Existing Components.....            | 12        |
| 4.2 General Checklist.....                         | 12        |
| <b>5.0 Installation.....</b>                       | <b>13</b> |
| 5.1 Throttle Body Installation.....                | 13        |
| 5.2 Fuel System Installation.....                  | 16        |
| 5.3 Fuel System Installation Steps.....            | 16        |
| <b>6.0 Sensor Installation.....</b>                | <b>18</b> |
| 6.1 Oxygen Sensor Installation Steps.....          | 19        |
| 6.3 Coolant Temperature Sensor Installation.....   | 20        |
| <b>7.0 Boost Reference Port.....</b>               | <b>21</b> |
| <b>8.0 Throttle Body Wiring Overview.....</b>      | <b>22</b> |
| 8.1 Wiring Guidelines:.....                        | 22        |
| 8.2 Power and Grounding.....                       | 22        |
| 8.3 Additional Wiring Precautions.....             | 22        |
| <b>9.0 Wiring Installation.....</b>                | <b>23</b> |
| 9.2 Sensor Connection.....                         | 23        |
| 9.3 Ignition Coil (With Timing Control).....       | 24        |
| 9.4 Loose Wires.....                               | 25        |
| 9.5 Additional Wires.....                          | 26        |
| 9.6 Handheld or Bluetooth Module Connection.....   | 27        |
| 9.7 Ignition Wiring - No Timing Control.....       | 27        |
| 9.8 “Tach_In” Connection.....                      | 27        |
| <b>10.0 Ignition Setup for Timing Control.....</b> | <b>31</b> |
| 10.1 Required Components for Timing Control.....   | 31        |

|                                                                            |           |
|----------------------------------------------------------------------------|-----------|
| 10.2 Distributor Lockout and Installation Procedure.....                   | 31        |
| <b>11.0 Sensor Verification.....</b>                                       | <b>33</b> |
| 11.1 Sensor Readings on the Home Screen (Key ON, Engine OFF).....          | 33        |
| <b>12.0 Startup Engine.....</b>                                            | <b>34</b> |
| 12.1 Pre-Startup Checklist.....                                            | 34        |
| 12.2 Starting the Engine.....                                              | 34        |
| <b>13.0 After Startup.....</b>                                             | <b>35</b> |
| <b>14.0 Handheld Navigation &amp; Use.....</b>                             | <b>36</b> |
| 14.1 Making Adjustments.....                                               | 36        |
| 14.2 Main Menu.....                                                        | 39        |
| <b>15.0 Running the Calibration (Startup Wizard) &amp; TPS Wizard.....</b> | <b>40</b> |
| <b>16.0 Timing Verification.....</b>                                       | <b>46</b> |
| 16.1 No Timing Control.....                                                | 46        |
| 16.2 Timing Control.....                                                   | 46        |
| 16.3 Idle Speed and Timing Adjustment.....                                 | 47        |
| 16.4 Adjust Timing Settings.....                                           | 47        |
| 16.5 Building a Timing Map.....                                            | 47        |
| 16.6 Timing Offset Adjustment.....                                         | 47        |
| <b>17.0 Idle Setting.....</b>                                              | <b>48</b> |
| 17.1 Adjusting Target Idle Speed.....                                      | 48        |
| 17.2 Setting the Throttle Plates for Optimal Idle Control.....             | 48        |
| 17.3 Checking IAC Position & TPS Calibration.....                          | 48        |
| 17.4 Adjusting Throttle Shaft for Proper IAC Position.....                 | 49        |
| <b>18.0 Self-Learning.....</b>                                             | <b>50</b> |
| 18.1 How to Perform the Self-Learning Process.....                         | 50        |
| 18.2 Conditions Where Self-Learning Will NOT Occur.....                    | 50        |
| 18.3 Checking Self-Learning Status.....                                    | 50        |
| <b>19.0 Diagnostic LEDs.....</b>                                           | <b>51</b> |

## **1.0 Introduction**

The purpose of this manual is to guide you through the installation and basic setup of your EFI System. It covers installation through initial start-up and includes essential troubleshooting steps to help you achieve a smooth, stable idle before moving on to driving.

This manual does not cover advanced setup, advanced drivability adjustments, or performance tuning. For further guides, diagrams, videos, and expanded troubleshooting resources, please visit our resource center at [acesefi.com](http://acesefi.com), where you can also connect with our support team during business hours.

This EFI system is designed to be easy to use for first-time users. This manual does not cover EFI theory in detail, but instead provides the steps needed to get the engine up and running quickly. The EFI system also allows the user to make more advanced tuning changes if desired.

### **Important Note**

Depending on the type of kit you purchase, it may or may not include fuel systems or other components such as the fuel pump, fuel filters, fuel pressure regulator, fuel lines, manifolds and/or ignition components. Aces Fuel Injection offers complete kits, which can be purchased separately.

## 1.1 Parts List

*This list applies to standalone systems only and does not include items or exchanges done during promotional periods or offers.*

| Description                     | QTY | SKU    |
|---------------------------------|-----|--------|
| 5" HD Handheld (3rd gen)        | 1   | AS2021 |
| 5" HD Handheld Holder (3rd gen) | 1   | DM300  |
| Killshot Fusion Throttle Body   | 1   | AZ0054 |
| Wide-Band O2 Sensor             | 1   | AE1060 |
| Coolant Temp Sensor             | 1   | AE1052 |
| Weld-In O2 Sensor Bung          | 1   | AE1062 |
| Air Cleaner Gasket              | 1   |        |
| Throttle Body Base Gasket       | 1   |        |
| Breather Stud                   | 1   |        |
| USB-CAN Cable                   | 1   | AH2500 |
| USB-A to USB-C Adapter          | 1   | US1000 |

## 2.0 Warnings, Notes, & Notices

 **WARNING:** Before disconnecting the battery, identify a clean, switched 12-volt ignition source. This source must provide 12 volts during cranking and when the key is in the run position. Always disconnect the battery before performing any work on the vehicle.

**NOTE:** Some installation and adjustment procedures may require an assistant. Ensure an additional person is present for safety reasons.

### 2.1 Critical Warnings

 **WARNING:** Failure to follow these instructions may result in an improper installation, which could cause serious injury, death, or property damage. Improper installation or misuse of this Aces product will void all warranties.

 **WARNING:** Installation, adjustment, and repair should only be performed by a trained mechanic with adequate experience in fuel and automotive electrical systems.

 **WARNING:** Aces EFI systems consist of multiple sophisticated components. Failure of a single component does not justify a warranty claim for the entire system. Individual components are available for warranty replacement.

 **WARNING:** To preserve the warranty, these installation instructions must be read and followed thoroughly. Failure to follow instructions can void the warranty and may result in serious injury or property damage.

 **WARNING:** The oxygen sensors in this kit are designed for use with unleaded fuel ONLY. Using leaded fuel will degrade the oxygen sensor, leading to incorrect oxygen readings and improper fuel delivery.

 **WARNING:** RTV silicone sealers can damage oxygen sensors. Ensure that any RTV silicone sealant used is compatible with oxygen sensor-equipped vehicles. This information should be clearly indicated on the RTV package.

 **WARNING:** Fuel vapors are heavier than air and can accumulate in low areas, where they may be ignited by sparks or flames, resulting in property damage, injury, or death. Always prevent fuel spills to eliminate this risk.

 **WARNING:** Work must be performed in a well-ventilated area. Do not smoke or have open flames nearby, as gasoline vapors are highly flammable and can cause explosions.

 **WARNING:** Aces EFI systems offer extensive adjustability, and proper setup and calibration are essential for safe operation. If you are not comfortable with engine fundamentals and EFI tuning, we recommend having the system installed and calibrated by an Aces authorized installer or qualified tuning shop. Our technical support team is also available at [acesefi.com](http://acesefi.com) or +1 (423) 590-2237 to help answer basic installation, setup, and troubleshooting questions.

## **2.2 Calibration Responsibility Notice**

Note: All supplied Aces Fuel Injection calibrations, wizards, and tuning information are provided as starting points only. It is the responsibility of the end user to confirm that the calibration is safe for the intended use.

Aces Fuel Injection, Inc. holds no responsibility for engine damage resulting from the misuse or improper tuning of this product.

## 3.0 System Requirements

### 3.1 Engine Requirements

Before proceeding with the installation, confirm that your vehicle meets the following engine and fuel system requirements:

- The engine is in good mechanical condition.
- Horsepower falls within the 200-650 range.
- The engine configuration is a 4, 6, or 8-cylinder.
- A 4-barrel, 4150-style flange intake manifold is present.
- The vehicle runs on unleaded fuel only.
- Any RTV silicone sealants used on the engine must be sensor-safe.

### 3.2 EFI System Compatibility & Limitations

This EFI system is intended only for the applications listed in this manual. While it may be possible to make it work with other applications, and Aces may occasionally highlight such builds on social media or elsewhere in the spirit of ingenuity, doing so can void your warranty. Aces may be unable to provide customer support for systems used outside their intended applications, and performance cannot be guaranteed. The user assumes all risks when operating the system in unsupported applications. For complete warranty details, please review our warranty policy at [acesefi.com](https://acesefi.com).

### 3.3 Electrical System Requirements

- A clean 12V source direct to the battery.
- A clean 12V switched ignition source.
- A direct connection to the negative terminal of the battery for all ground circuits.

**NOTE:** Do not connect to the starter, alternator, or any other “dirty” voltage sources, as they can damage electrical components.

### 3.4 Fuel Delivery System Requirements

Fuel pressure directly affects how much fuel is delivered to the engine when the injectors are opened. Higher fuel pressure delivers more fuel during an injector opening event. Lower fuel pressure delivers less. It is critical that the fuel pressure matches the injector pulse widths required by the calibration for your specific application.

A complete high-pressure EFI fuel system must be installed for the Jackpot 2 LS System. The pump should be capable of supplying 255 liters per hour or 400 pounds per hour of fuel. The system requires a minimum of 43.5 PSI fuel pressure. Fuel pressure must be regulated between 43.5 PSI and 58 PSI. The system will not self-regulate fuel pressure and must be regulated by your fuel delivery system.

#### **Required fuel system components:**

- A 100 micron pre-filter (installed before the pump)
- A 10 micron post filter (installed after the pump)
- An EFI fuel pressure regulator (installed after the fuel rail)

### **3.5 Return Line Requirements**

Your fuel delivery system may require a fuel return line to the tank. This depends on the location of the regulator and whether it is in-tank or external.

- If the regulator is external, a return line is required.
- Surge tank-style fuel pump modules also require return flow.

 **WARNING:** Some late-model vehicles originally equipped with a throttle body injection system may have a usable return line. However, the return line must not create a pressure restriction. Return line pressure should remain below 3 to 5 PSI and must be at least 3/8" in diameter. A restricted or undersized line can cause tuning issues.

 **DANGER:** Do not use vapor canister lines as fuel return lines. This can lead to fuel leaks, fire, or explosion, and may result in serious injury or death.

 **DANGER:** Proper installation of a return line may require complete removal of the fuel tank. This should be performed only by a qualified technician. Improper handling can cause an explosion or serious injury.

### **3.6 Minimum Tools Required For Installation**

*The following list is not comprehensive.*

- Standard socket and wrench set
- Standard screwdriver set
- Standard allen wrench set
- Wire strippers
- Rags or shop towels
- Drill and assorted bit sizes
- Welder and PPE if welding the O2 sensor bung (not required when using a clamp-on method)
- Electrical connectors
- Up to a 2" hole saw (depending on ECU mounting location)
- Factory Service Manual for your vehicle and or engine
- Digital voltmeter
- Terminal crimping tool

An assistant is required for certain installation and adjustment procedures. For safety reasons, do not attempt to complete the installation alone.

## 4.0 Pre-Installation Steps

### 4.1 Removal of Existing Components

1. Disconnect the battery.
2. If applicable, remove the existing OEM system components according to your vehicle's Factory Service Manual.

 **WARNING:** Before disconnecting the battery, identify a clean, switched 12-volt ignition source. This source must provide 12 volts during cranking and when the key is in the run position.

### 4.2 General Checklist

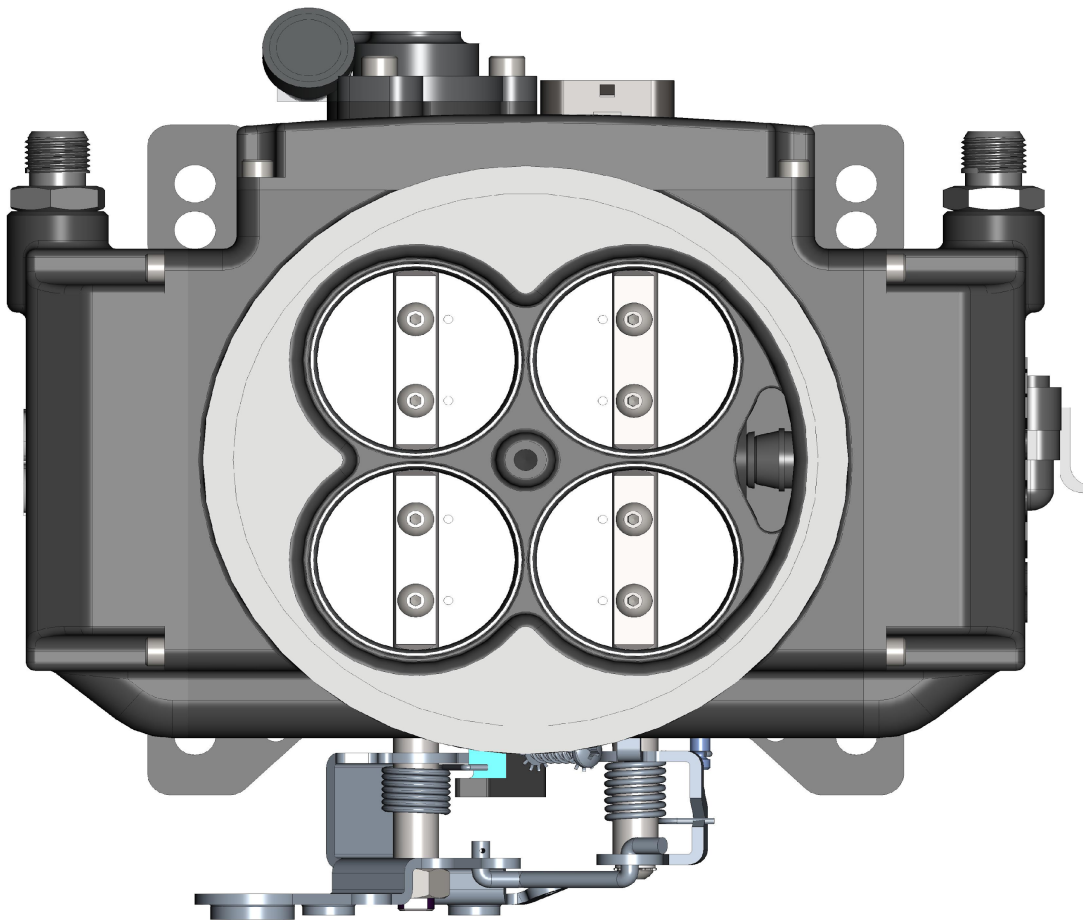
- ☐ Conduct an inventory check to ensure you have all the necessary components and tools before beginning the installation process
- ☐ Ensure all mating surfaces are properly cleaned and sealed
- ☐ Ensure chassis and engine grounds are cleaned
- ☐ Make sure your battery is fully charged to a minimum of 12 volts and in good condition
- ☐ Ensure the vehicle has an adequate fuel level
- ☐ Ensure adequate hood clearance is available for manifold installation (if applicable)
- ☐ Ensure accessory drive compatibility with your intake manifold (if applicable)
- ☐ Ensure your exhaust system is free of leaks

## 5.0 Installation

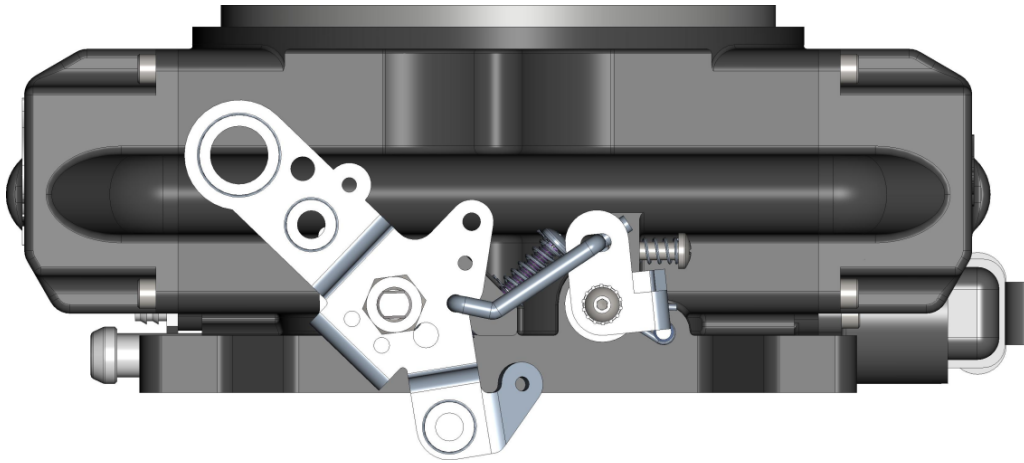
### 5.1 Throttle Body Installation

The throttle body features two connectors: one for controlling the Throttle Position Sensor (TPS) and another that manages the fuel injectors, Idle Air Control (IAC), and the TMAP sensor.

NOTE: If you are installing a new distributor, such as the Aces Fuel Injection Black Jack Pro Distributor, you may find it easier to complete its installation before securing the throttle body. This can provide additional space to work.



Throttle Body Aerial View



- 1) Begin by removing the carburetor or other aftermarket EFI system. As you do so, take note of the vacuum lines and whether they are connected to ported or manifold vacuum. The method for identifying ported versus manifold vacuum varies by carburetor model, so refer to the manufacturer's specifications for your specific carburetor.

**NOTE:** If the carburetor will remain removed for an extended period, cover or plug the intake manifold with an appropriate material to prevent any foreign debris from entering the engine.

- 2) Install the new Killshot throttle body using the provided gasket. Secure it in place with the screws or studs that were previously used for the carburetor or EFI system.



- 3) Reconnect all vacuum hoses, ensuring that any ported vacuum systems are connected to the correct 3/16" port as shown in the instructions. Cap any unused ports with the provided rubber caps.
  - 1) Once the installation is complete, install an air filter onto the throttle body. Air filters are available for purchase separately at [acesefi.com](https://acesefi.com).

## 5.2 Fuel System Installation

A complete high-pressure EFI fuel system is required for the Killshot Fusion EFI system. This system operates at a minimum of 43 PSI and functions best with a return-style fuel system. When selecting a fuel pump, regulator, and fuel lines, ensure that all components are designed to handle high pressure (43 PSI or greater).

The following guidelines will help with setting up the fuel system for your Killshot Fusion EFI system. If using an in-line fuel pump, a coarse pre-filter must be installed before the pump.

All fuel systems should include a 10-micron post-fuel filter after the fuel pump. Additionally, an EFI-rated high-pressure, vacuum-referenced, bypass fuel pressure regulator is required. The fuel pump must be mounted lower than the lowest part of the fuel tank and as close to the tank as possible. The fuel tank must also be properly vented to function correctly.



## 5.3 Fuel System Installation Steps

If you purchase a standalone EFI system, Fuel System components, such as fuel lines, fuel filters, and fuel pumps, will not be included.

1. Refer to the provided diagram for the correct orientation and location of fuel system components.
2. If using an electric in-line fuel pump, mount it as close to the fuel tank outlet as possible using the provided bracket that comes with the fuel system. This placement ensures that the pump primes efficiently, allowing for quicker starts.

3. Install the pre-filter between the fuel tank and the fuel pump inlet. This filter prevents dirt and debris from reaching the fuel pump. Be sure to install it with the arrow on the filter pointing in the direction of fuel flow.
4. Install the post-fuel filter between the electric fuel pump outlet and the throttle body injection (TBI) unit. This should be a 10-micron EFI filter positioned to allow fuel hoses to be routed without kinks or sharp bends. The filter must also be installed with the arrow pointing in the direction of fuel flow.

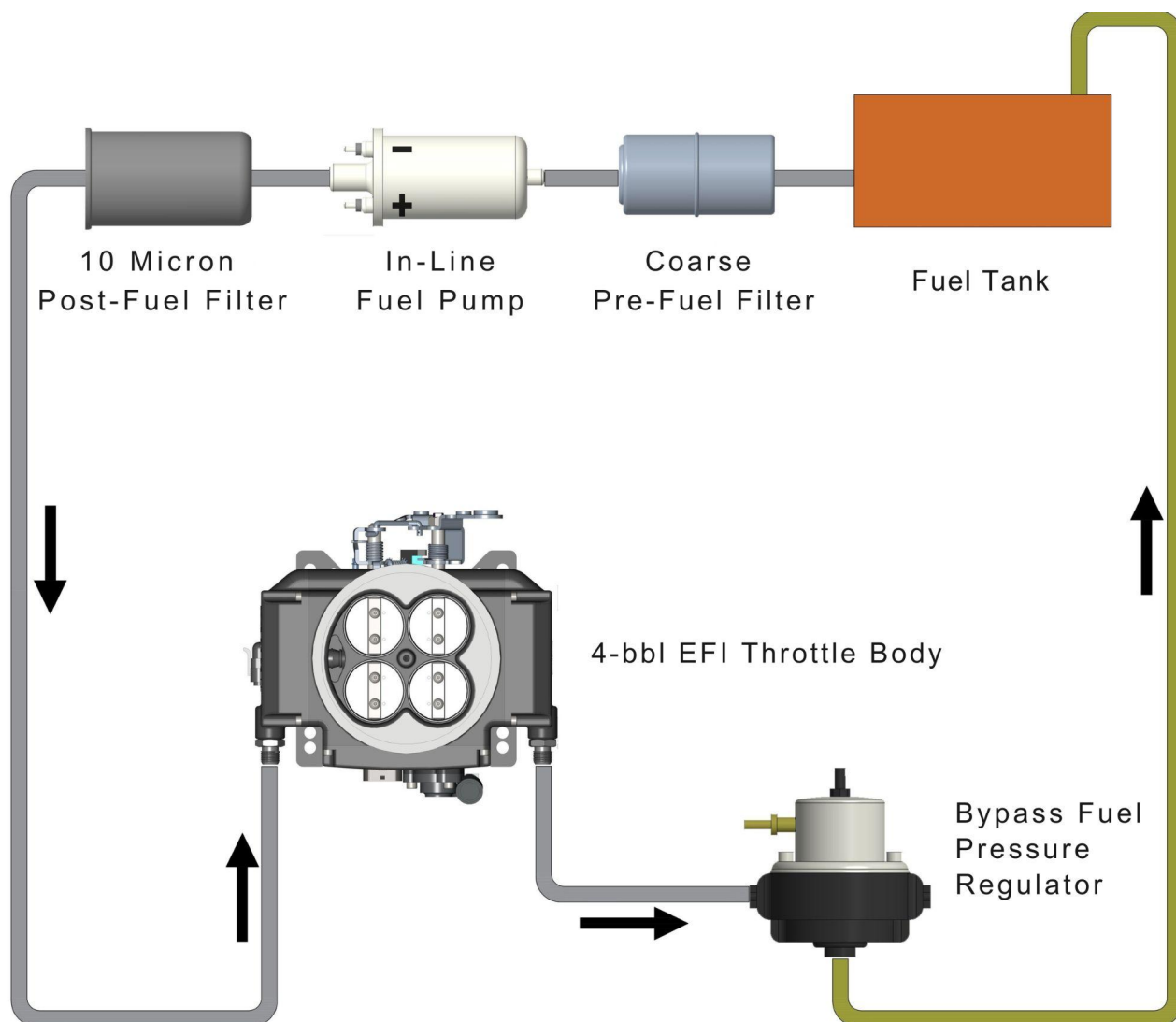
 **WARNING:** Make sure you flush out all fuel lines before connecting them or assembling the fuel system. Failure to do so commonly results in debris traveling to the throttle body and clogging the injector(s).

 **WARNING:** Ensure that both fuel filters are installed in the correct direction. Each filter has a flow direction arrow printed on its side. Installing filters incorrectly will result in a system malfunction.

 **WARNING:** Some late-model vehicles originally equipped with a throttle body injection system may already have a fuel return line to the tank that can be utilized. However, the return line must not create a pressure restriction. The fuel pressure in the return line should not exceed 3-5 PSI. Using a line that is too small or has restrictions may cause tuning issues.

 **WARNING:** Do not use vapor canister lines as a fuel return line. This can lead to fuel leaks, fire, or explosion, potentially resulting in serious injury or death.

 **WARNING:** Proper installation of a fuel return line, if required, may necessitate the complete removal of the fuel tank. This task should only be performed by a fuel tank specialist familiar with the safety regulations and precautions necessary for this type of work. If an unqualified person attempts this procedure, an explosion could occur, causing serious injury or death.



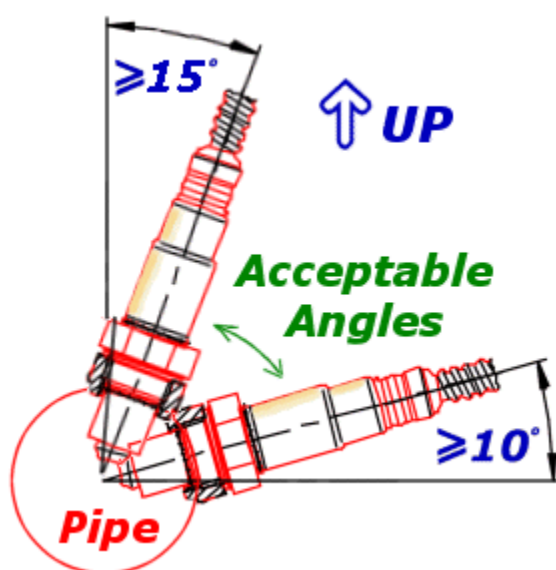
## 6.0 Sensor Installation

**IMPORTANT!** Before beginning installation, ensure your vehicle is positioned on a stable and level surface. Use only properly rated jacks and jack stands to lift and support the vehicle. Never work under a vehicle supported solely by a floor jack or bumper jack. If available, a two-post underarm lift or a four-post drive-on lift will significantly reduce installation time and effort. Ensure lift locks are engaged before working under the vehicle.

**⚠ WARNING:** Failure to disconnect the air smog pump or improperly positioning the oxygen sensor downstream from air injection will result in an extremely rich fuel mixture. This can cause drivability issues and severe engine damage. If you choose to disconnect the air smog pump, check local regulations to ensure compliance with emissions laws in your area.

## 6.1 Oxygen Sensor Installation Steps

1. Identify an appropriate mounting position for the oxygen sensor as close to the engine as possible. The sensor should be placed where it can read an average of all cylinders in one bank, typically just after the cylinders merge. For long tube headers, mount the sensor 6"-10" after the collector. Ensure at least 18" of exhaust pipe extends beyond the sensor. If your vehicle has catalytic converters, the oxygen sensor must be placed between the engine and the catalytic converters.
2. Position the sensor at the recommended angle as shown to help prevent condensation from entering the sensor through the exhaust tubing. The sensor can be mounted on either side of the exhaust pipe.



3. Drill a 7/8" hole at the selected location. Then, either:
  - a. Weld the included sensor bung into the hole, ensuring a full weld around the bung for a leak-proof connection.
  - b. Alternatively, a clamp-on bung may be utilized. Clamp-on bungs are available for purchase at [acesefi.com](http://acesefi.com).

Allow the weld to cool completely before proceeding. Once cool, install the oxygen sensor into the bung and tighten securely. Apply anti-seize to the sensor threads to aid in future removal, but avoid contact with the sensor tip.

### Additional Considerations:

- The sensor should be installed in or after the collector, as this allows the ECU to take an average reading across all cylinders in a bank rather than from a single cylinder.
- The sensor should not be installed near the open end of the exhaust system. At low engine speeds, free air can enter the exhaust and cause inaccurate readings.

- Ensure there are no exhaust leaks, as any unmetered air reaching the sensor will cause false lean readings. The ECU will compensate by adding unnecessary fuel, leading to poor performance.

**NOTE:** Never run the engine with the oxygen sensor installed if it is not plugged in and powered by the ECU, as this can damage the sensor. If you need to temporarily plug the hole, use an O2 sensor plug or a spark plug with an 18mm thread.

### 6.3 Coolant Temperature Sensor Installation

Install the coolant temperature sensor into a 3/8" NPT coolant passage located in either the intake manifold or cylinder head. Be careful not to overtighten, as this could damage the cylinder head or intake.

Before installation, it is recommended to drain some coolant to prevent spillage. Apply thread sealer or a small amount of thread tape to the sensor threads to ensure a proper seal.

**IMPORTANT:** Do not install the sensor in the thermostat housing or any location that does not experience a constant flow of coolant, as this will lead to inaccurate temperature readings.



**Coolant Temperature Sensor**



## 7.0 Boost Reference Port

If you are not using a Roots-style supercharger, you may skip this step.

1. Turn the throttle body upside down. Apply a small drop of Loctite to the plug and install it into the threaded orifice located next to the throttle blades.
2. Identify the boost reference port on the throttle body. This port is positioned at the lower right corner, on the same side as the throttle cable linkage. Remove the existing plug.
3. Install a 1/16" pipe-to-hose fitting into the boost reference port.

The boost reference port on the throttle body should be connected below the supercharger, directly off the manifold. Alternatively, it can be split off from the boost gauge reference line if necessary.

## 8.0 Throttle Body Wiring Overview

### 8.1 Wiring Guidelines:

- The Killshot Fusion contains multiple processing units that require a clean power and ground source. The wiring harness must be routed to avoid exposure to dirty power or ground sources.
- Keep sensor wiring separate from high-voltage or “noisy/dirty” components, especially:
  - Secondary ignition wiring (e.g., spark plug wires).
  - Ignition boxes and their associated wiring.
- Ensure that spark plug wires do not come into direct contact with EFI wiring.
- Never bundle or loom EFI sensor wiring together with high-voltage or “noisy/dirty” wiring in parallel. If crossing is necessary, wires should intersect at an angle rather than running alongside each other.

### 8.2 Power and Grounding

The Killshot Fusion’s ECU is integrated into its throttle body. Therefore, the main power and ground wires are included as part of the integrated wiring harness.

- The main power and ground connections must be made directly to the positive and negative battery terminals—not to any other connection points.
- Ensure the engine has a proper ground to both the battery and chassis.
- All wire connections should be properly crimped and soldered, with quality heat shrink applied over the joints for protection.
- Avoid using T-taps or similar connectors—use proper crimp connectors, solder, and heat shrink for all connections.

### 8.3 Additional Wiring Precautions

- Do not use the electric fan outputs to power the fans directly. These outputs should only serve as a trigger source for a properly sized relay that matches the fan(s) being used.
- Never splice or share signal wires (such as the Throttle Position Sensor (TPS) signal) between different electronic control units (e.g., “piggyback” systems). This can cause erratic behavior and unreliable sensor readings.

## 9.0 Wiring Installation



### 9.2 Sensor Connection

Connect the following components to their dedicated sensors and connectors as shown in the wiring diagram:

- Bulkhead connector
- Coolant Temperature Sensor (CTS)
- Wideband O<sub>2</sub> Sensor (WBO2)
- CAN connector
- Throttle body connector (PIC)

The PIC throttle body connector integrates wiring for the injectors, TMAP, TPS, and IAC. Plug this PIC connector into the corresponding throttle body port.

If using Killshot Fusion ignition control, connect the distributor coil connectors accordingly.

### 9.3 Ignition Coil (With Timing Control)

The Killshot Fusion features a built-in ignition coil driver utilizing a high-performance IGBT chip. Aces recommends using the Black Jack Pro Series Ignition Coil (PN AC2008), which delivers 90mJ of spark energy with a 3ms dwell time—all without requiring a CDI box. This setup enhances cold starts, idle stability, and fuel economy.

If the harness and ECU are configured for timing control, connect the coil connector to the AC2008 ignition coil. If not, proceed as outlined later, in section 7.8.

**NOTE:** Canister-style coils are not recommended as some will not work with timing control.



Ignition Coil Connector

- Primary Resistance: 0.273Ω
- Primary Inductance: 2.63 MHz
- Secondary Resistance: 3.42 kΩ
- Secondary Inductance: 15.77 Hz
- Output (50pF load): 47 kV
- Output Energy: 150 mJ
- Peak Secondary Current: 100 mA +/- 7%
- Arc Duration: 200 μS
- Turns Ratio 78:1



AC2008 Black Jack Pro Ignition Coil

## 9.4 Loose Wires

The following loose wires in the main wiring harness must be connected as specified for all systems:

**IGNKEY (Red):** Connect to a clean key-on/cranking +12V power source that is active when the ignition is on. Verify with a voltmeter that this source also provides power when the engine is cranking, as some sources do not.

- DO NOT connect to a "dirty" source like an ignition coil.

**12V Battery + (Red):** Must be connected directly to the positive battery terminal. This wire supplies power to the fuel pump and injectors and is protected by a 20A fuse in a sealed fuse holder.

- The fuse holder is located about 8" from the ECU connector, with the fuse pre-installed.

**12V Battery- (Black):** Connect to a chassis ground point that has excellent connectivity with both the engine and battery. There must be good continuity between the connection point and the battery when checked with a digital volt ohm meter (DVOM). This ground should not be connected at the same location as other grounds.

**Pump+(Orange):** Provides +12V output to activate a fuel pump.

- Do not use this wire to power pumps that require more than 15A. Instead, use it to trigger a separate relay for high-current pumps and use a 10-gauge wire for the fuel pump's power feed.
- Ensure the fuel pump has a proper ground connection by running a wire from the negative fuel pump terminal to a solid chassis/frame ground.

## 9.5 Additional Wires

The following optional wire outputs on the “Loose Wires” sub-harness should be connected as required.

Tach Out (Brown): Provides a 12V square-wave output for triggering a conventional tachometer.

Tach\_In (Gray): Accepts a tach signal from an ignition box or other sources such as a coil negative terminal (Coil-). Required if the ECU is not controlling ignition timing.

Fan1 (Green): Provides a ground output to trigger a relay for a cooling fan.

- DO NOT connect directly to the fan—this wire should control a relay that powers the fan.
- Located approximately 32” from the ECU connectors.

Fan2 (Yellow): Provides a ground output to trigger a relay for a second cooling fan.

- DO NOT connect directly to the fan—this wire should control a relay that powers the fan.
- Located approximately 32” from the ECU connectors.

Fuel Level (Red): This is a fuel level sensor input with a resistance range of 0-250 ohms or 250-0 ohms, which corresponds to the fuel level percentage in the tank. The sensor operates by measuring the resistance change as the fuel level fluctuates, allowing the system to interpret and display the corresponding fuel percentage.

TPS\_Out (Blue): Throttle Position Sensor Output.

OPS (Purple): Fuel pressure sensor output signal

## 9.6 Handheld or Bluetooth Module Connection

### Connector Label: CAN

The CAN connection is used for communication devices such as the handheld controller or Bluetooth module. These devices allow initial system setup, access to live EFI data, and certain user adjustments or monitoring functions.

- Mount or route the connection so the device can be reached from the passenger compartment during installation, startup, and configuration.
- Plug the handheld or Bluetooth module into the designated CAN connector on the main harness. Verify the connector label before making the connection.
- Once the system has been configured and the engine is operating correctly, the handheld does not need to remain connected unless continued monitoring or tuning access is desired.

## 9.7 Ignition Wiring - No Timing Control

In a “no timing control” setup, the vehicle may be using an older mechanical points distributor or a more modern ignition system for carbureted engines. In this configuration, another component—such as the distributor or an ignition module—determines when the coil fires. The Killshot Fusion needs to receive an RPM signal each time the coil fires to accurately determine engine speed.

- If a CD ignition box is used, the Killshot Fusion will receive its RPM signal from the ignition box’s “Tach Out” connection.
- If a traditional dwell-controlled inductive coil ignition system is used (without a CD ignition box), the Killshot Fusion will get its RPM signal through the RPM Module, connecting to the negative side of the coil.

## 9.8 “Tach\_In” Connection

### Option 1: Direct Tach\_In Connection

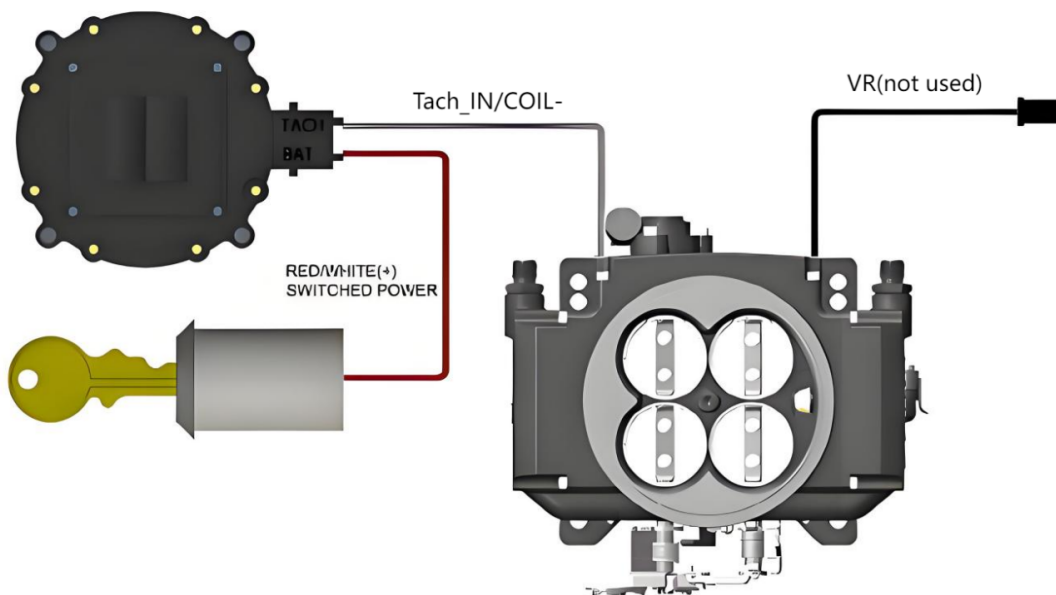
The “Tach\_In” wire in the Killshot Fusion harness receives its RPM signal from another module, such as a CDI box, ignition coil, or another ignition module, and transmits it to the ECU.

NOTE: When using this input, the EFI will not control the ignition timing. Timing will be managed by the distributor’s initial timing, mechanical advance, and vacuum advance, just as it would with a carburetor.

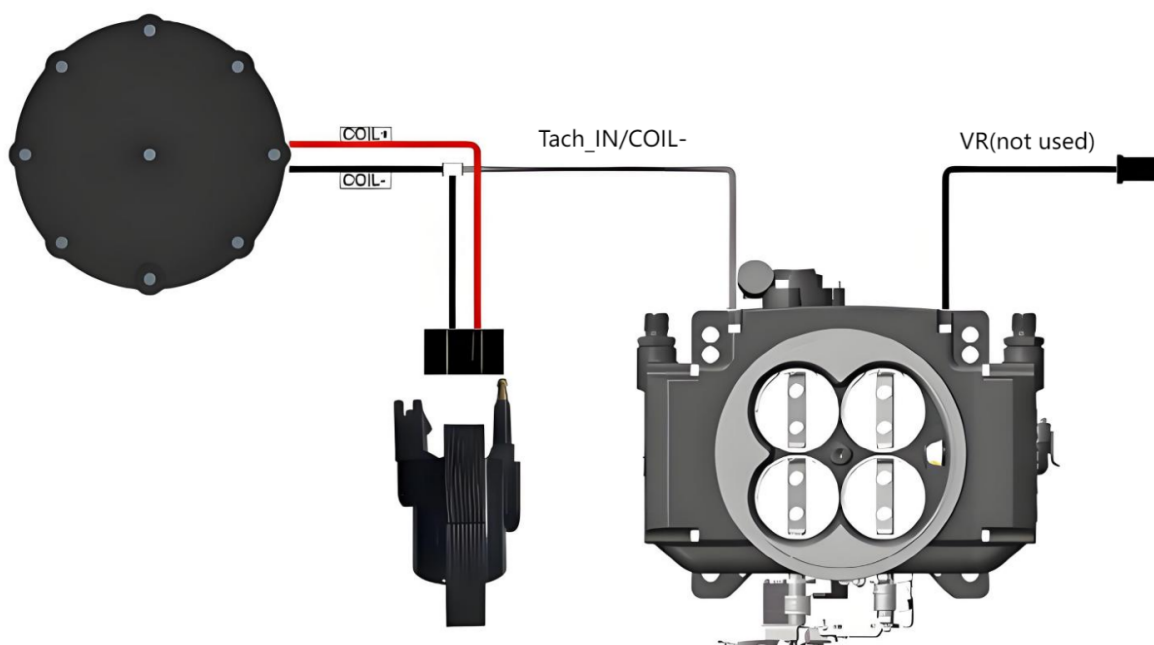
### Option 2: Aftermarket Capacitive Discharge (CD) Ignition System

If using an aftermarket CD ignition system (such as Aces High Roller, MSD, or similar systems), the RPM signal must be connected from the “Tach Out” terminal of the ignition system to the “Tach\_In” wire of the Killshot ECU. This provides a 12V square-wave signal to the ECU.

NOTE: When using this input, the EFI will not control the ignition timing. The distributor's initial timing, mechanical advance, and vacuum advance will determine ignition timing, just as with a carburetor setup.



OR



## 10.0 Ignition Setup for Timing Control

The Killshot Fusion EFI system can control ignition timing when used with most common magnetic pickup distributors, such as the Aces Black Jack series or MSD distributors. However, some modifications to the distributor are necessary to ensure proper function.

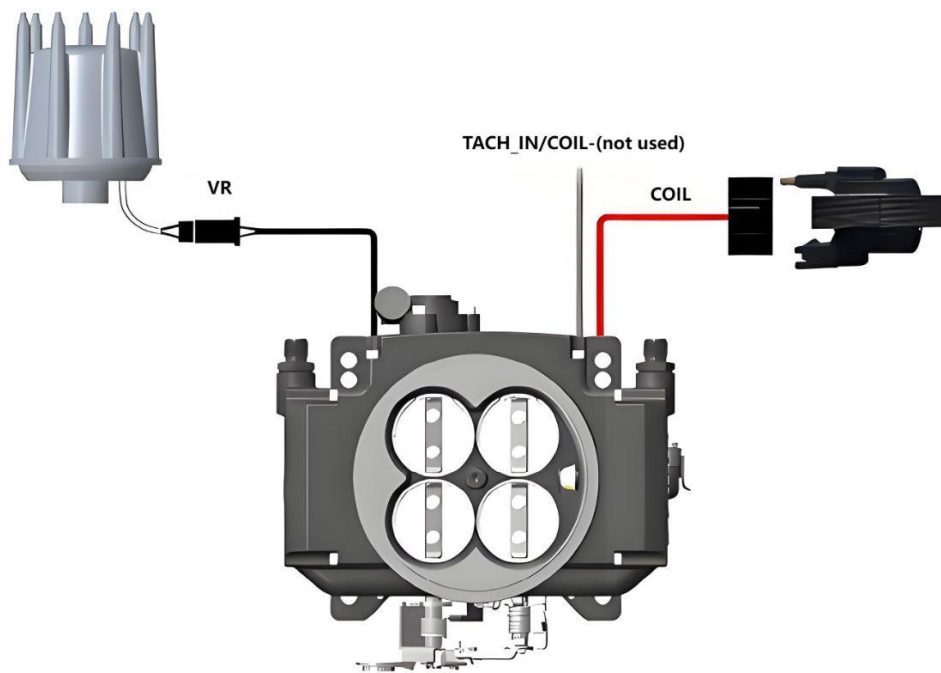
**If you wish to use your Killshot Fusion system to control timing, your distributor must be locked out. Failure to do so can result in poor engine performance or even severe engine damage.**

### 10.1 Required Components for Timing Control

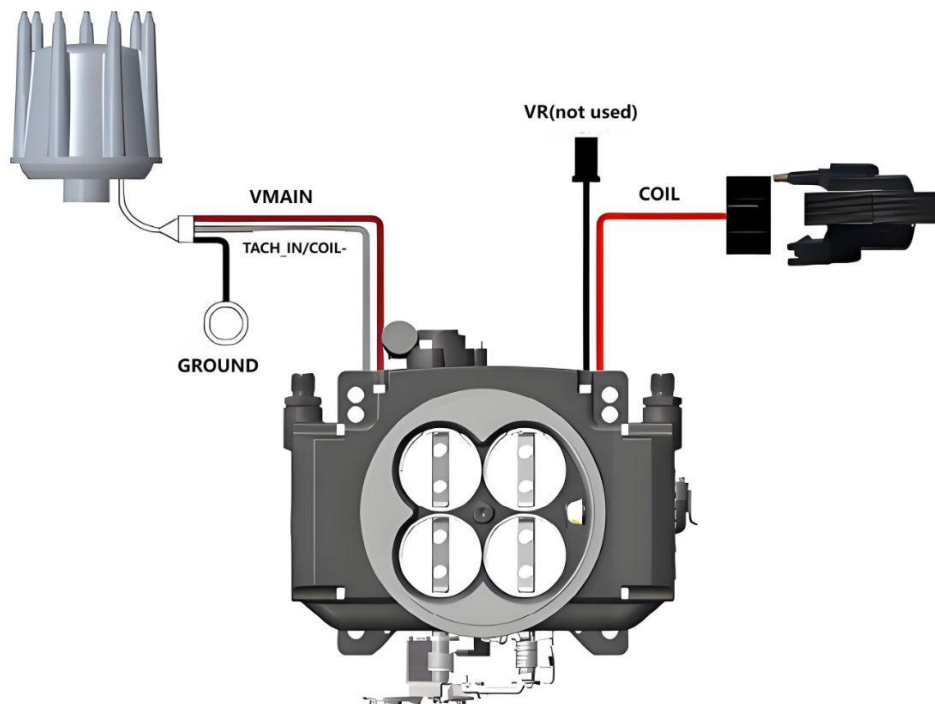
- A locked-out distributor
- A timing light
- (Recommended) An Aces Black Jack Pro Series Billet Distributor with a 2-pin magnetic pickup connector
- A degreed harmonic balancer with a 15-degree BTDC (Before Top Dead Center) mark

### 10.2 Distributor Lockout and Installation Procedure

1. Lock out the distributor's centrifugal advance. The distributor must be physically locked to prevent any changes in the relationship between the pickup and paddle wheel due to engine speed or load. Follow the distributor manufacturer's instructions for the proper lockout procedure. **Locking out the distributor is a necessary step and must not be skipped.**
2. Rotate the engine to 15 degrees Before Top Dead Center (BTDC).
3. Insert the distributor into the engine, but do not tighten it down yet.
4. Rotate the distributor body so that the pickup aligns with the nearest paddle on the paddle wheel. Ensure the paddle is as centered as possible.
  - Later in the installation, the Handheld Controller can be used to fine-tune this alignment if needed.
5. Secure the distributor by clamping it down.
6. Install the distributor cap and mark the center of the #1 terminal on the distributor body for reference.



OR



## 11.0 Sensor Verification

**IMPORTANT:** If any of these sensors do not read properly, DO NOT attempt to start the engine.

Before starting the vehicle, verify that all sensors are reading correctly.

- Turn the key off, then cycle it back on.
- Listen for the fuel pump, which should activate and run for approximately 5 seconds.
- Inspect for any fuel leaks before proceeding.

### 11.1 Sensor Readings on the Home Screen (Key ON, Engine OFF)

- **Engine RPM:** Should display “0” (RPM will be detected once the engine is cranking or running).
- **MAP (Manifold Air Pressure Sensor):** Should read between 95-102 kPa or 13-14 PSI. At higher elevations, it may read as low as 75 kPa or 10-11.
- **TPS (Throttle Position Sensor)**
  - Slowly press the throttle to wide open; it should read 85-90 at wide-open throttle (WOT).
  - Cable-operated throttle bodies should read 0 when closed.
- **CTS (Coolant Temperature Sensor):** Displays engine temperature. If the engine is cold, it should be close to ambient temperature.
- **Battery Voltage:** Should read 12.0V minimum.

## 12.0 Startup Engine

At this stage, you are ready to start the engine. Before attempting to start your vehicle with the newly installed Killshot Fusion EFI system, Aces recommends following this checklist to ensure a safe and successful startup.

### 12.1 Pre-Startup Checklist

- ☐ Double-check all wiring connections, especially:
  - ☐ Power and ground are directly connected to the battery.
  - ☐ The small Red “IGNSW” wire from the throttle body has power during both Key-On and Cranking.
- ☐ Ensure that the fuel pump, fuel lines, and wiring are securely mounted away from heat sources and pinch points.
- ☐ Wideband Oxygen Sensor is installed in the proper location.
- ☐ Check for exhaust leaks.
- ☐ Throttle linkage is fully connected and operational from the pedal.
- ☐ Handheld controller powers on when the key is turned to the ON position.
- ☐ The Startup Wizard has been completed on the handheld controller.
- ☐ Fuel pump primes when the key is in the ON position.
- ☐ No fuel leaks are present when the system is under pressure.

### 12.2 Starting the Engine

When ready, turn the key to the ON position and observe the Handheld Dash to confirm that the Killshot Fusion is receiving an RPM signal.

- Crank the engine and check the RPM parameter on the handheld display.
- If the Killshot Fusion is functioning correctly, the RPM value should register, and the engine should fire, run, and settle into an idle.
- A cold engine may initially idle at a higher RPM (approximately 1200-1500 RPM), depending on engine temperature.

#### Troubleshooting:

- If the RPM signal is missing, there is likely an error in wiring or system setup.
- For assistance, contact Aces Fuel Injection support at (423) 590-ACES (2237).

## 13.0 After Startup

Once the vehicle has started, inspect for any fuel or coolant leaks. Allow the vehicle to warm up while checking the following parameters to ensure proper operation:

### Key System Parameters to Monitor:

- **Fuel Loop State:**
  - Indicates whether the engine is running in Closed Loop or Open Loop mode.
  - Closed Loop means the Killshot Fusion is adjusting fuel delivery to maintain the target air/fuel ratio (AFR).
  - The Killshot Fusion is designed to operate in Closed Loop most of the time.
- **Inj Percent (Injector Compensation Percentage):**
  - Shows the percentage of fuel adjustment the Fusion is making.
  - Below 100% → Fusion is removing fuel.
  - Above 100% → Fusion is adding fuel.
  - In Open Loop mode, this value will always remain at 100%.
- **Inj PW (Injector Pulse Width):**
  - Displays the injector pulse width (how long the injectors remain open).
  - Varies depending on engine speed and load.
- **Target Air/Fuel Ratio (AFR):**
  - The desired AFR that the Killshot Fusion is programmed to maintain.
  - This will change based on engine speed and load.
- **Actual AFR (Air/Fuel Ratio):**
  - The real-time AFR reading from the wideband oxygen sensor.
  - The Closed Loop Compensation should be constantly adjusting fuel delivery to keep the Actual AFR close to the Target AFR.
- **Fuel Learn State (Self-Learning Status):**
  - Indicates the status of the Killshot Fusion "Self-Learning" function.
  - The system will automatically adjust fuel delivery as you drive.
  - Conditions for Self-Learning to Activate:
    - Engine temperature must exceed 160°F.
    - The system must be running in Closed Loop mode.
    - Self-learning must be enabled (this is enabled by default in the base Royal Flush setup).
  - Once the engine reaches 160°F, self-learning should become active.

## 14.0 Handheld Navigation & Use

The Aces 5" HD Handheld Programmer is a device for ECU tuning and monitoring. Communication with the ECU is achieved via CAN bus, with a Type-C USB interface available for programming. The unit allows for real-time adjustments and calibration of parameters such as idle speed, Air-Fuel Ratio (AFR) targets, and fuel pump settings. Navigation is managed through the touchscreen and physical buttons. The device also integrates a GPS speedometer function.



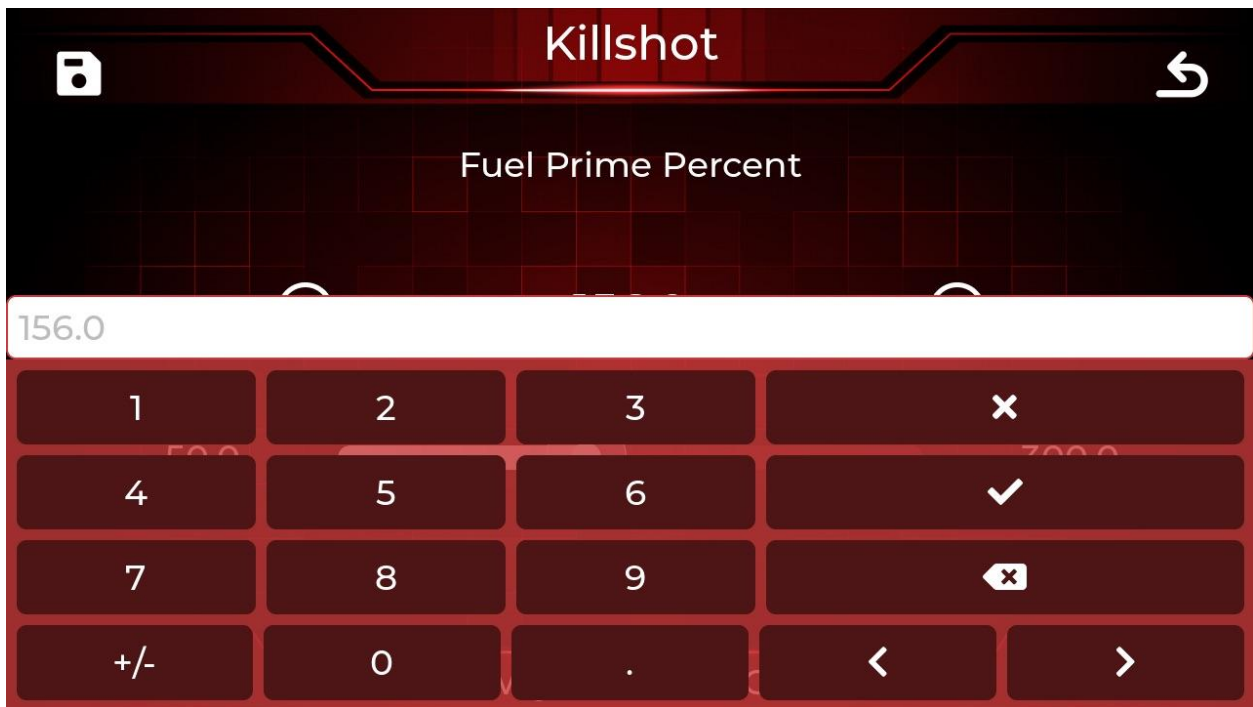
### 14.1 Making Adjustments

Slider Bar: Adjust parameters by either sliding the bar or clicking the “+” and “-” buttons.

- Click “” (Save) to confirm the adjustment.
- Click “” (Cancel) to discard changes.



**Numeric Keyboard:** Tap the edit box (e.g., "156.0%") located above the slider bar to open the numeric keyboard for manual input.



**2D Graph:** Adjust parameters by dragging the red dot on the graph or using the mechanical buttons on either side.

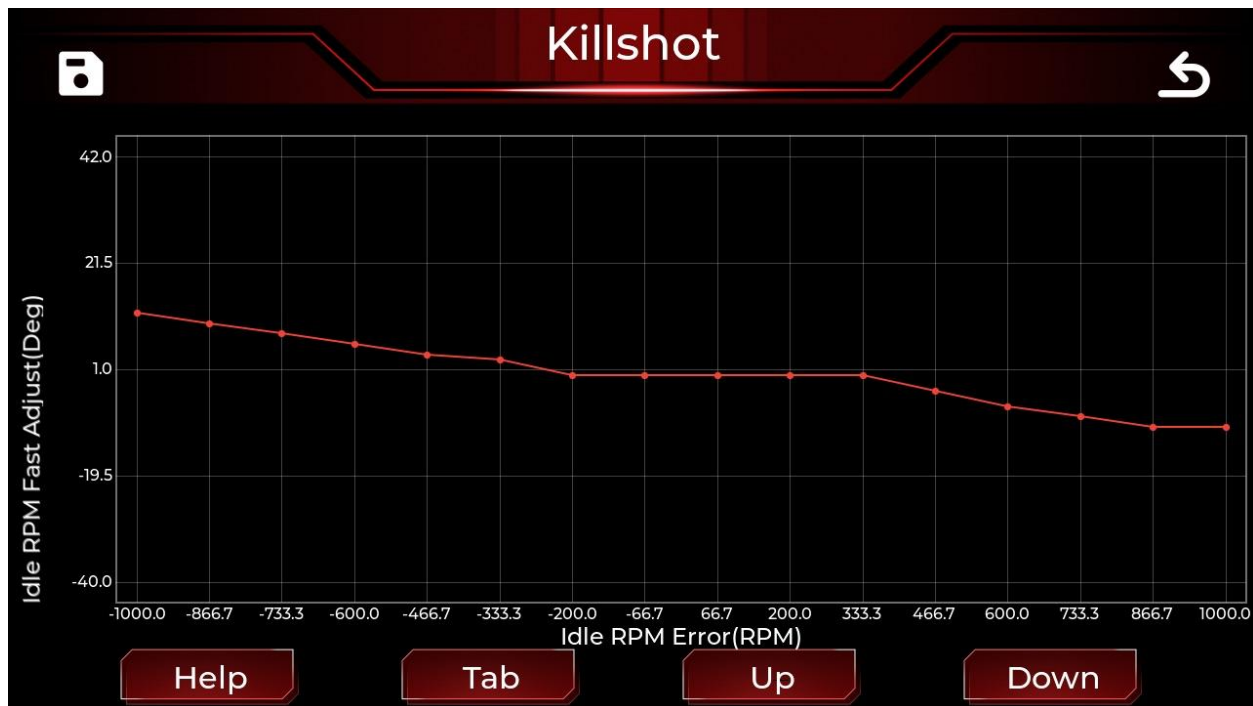
- While making adjustments, the y-axis coordinate value of the currently selected parameter is displayed in the upper right corner of the screen.
- The four side buttons will disappear after a short display period.

**Additional Adjustments:**

- Click the two mechanical buttons in the lower-left corner to switch the position of the green dot.
- Click the right-center button to raise the green dot.
- Click the lower-right button to lower the yellow dot.
- The y-axis coordinate value of the green dot is displayed in the upper right corner of the screen.

Once the configuration is complete:

- Click “” (Save) to confirm the adjustment.
- Click “” (Cancel) to discard changes.



**Connection:**

The handheld controller connects to the ECU via the CAN bus. Firmware and program updates can be performed using the Type-C USB interface.



## 14.2 Main Menu

The Main Menu consists of six selections:

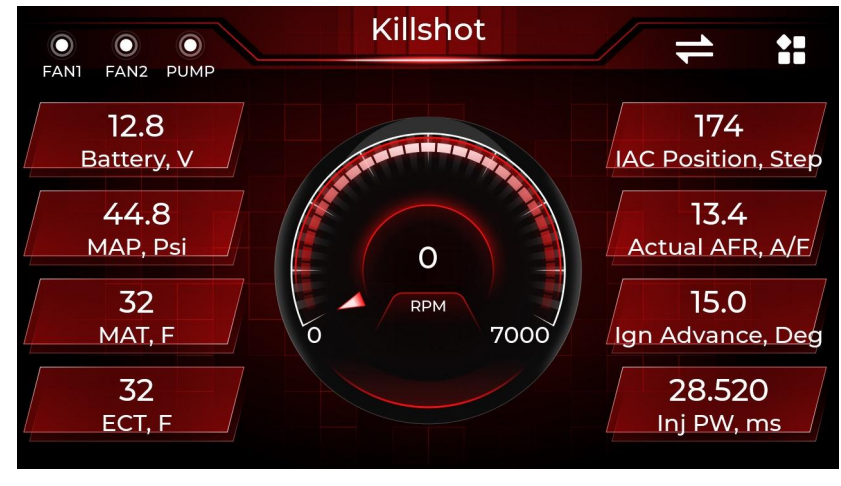
1. Monitor: Displays a variety of gauge and dashboard layouts for real-time data monitoring.
2. Tuning: Allows easy adjustment of various engine parameters.
3. Logging: Enables users to select specific data points for logging, allowing better observation of ECU performance.
4. Files: Used for saving and loading tuning calibrations. Also provides system information about the ECU and handheld controller.
5. Settings: Adjusts the backlight brightness, button/touchscreen volume, and displays handheld device information.
6. Wizards: Assists with creating a base calibration and performing the TPS Zero Learn function.

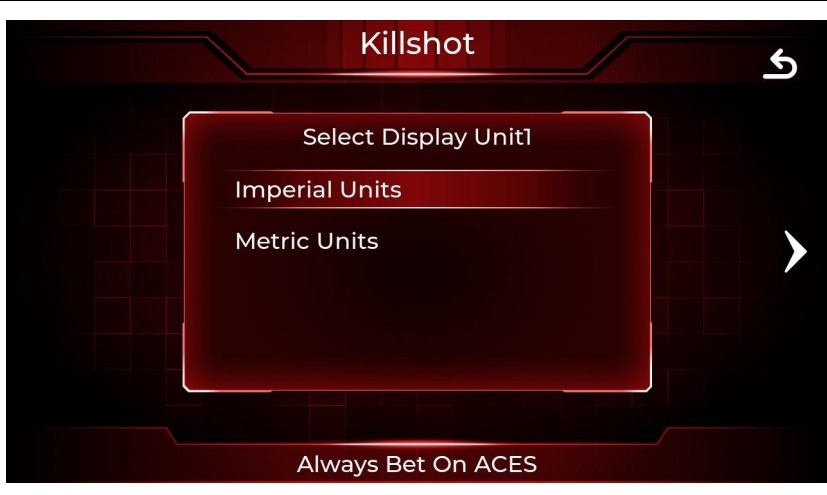
The Killshot Fusion will generate a custom calibration for your engine based on a few simple questions. To begin, select the Wizards icon from the Main Menu.

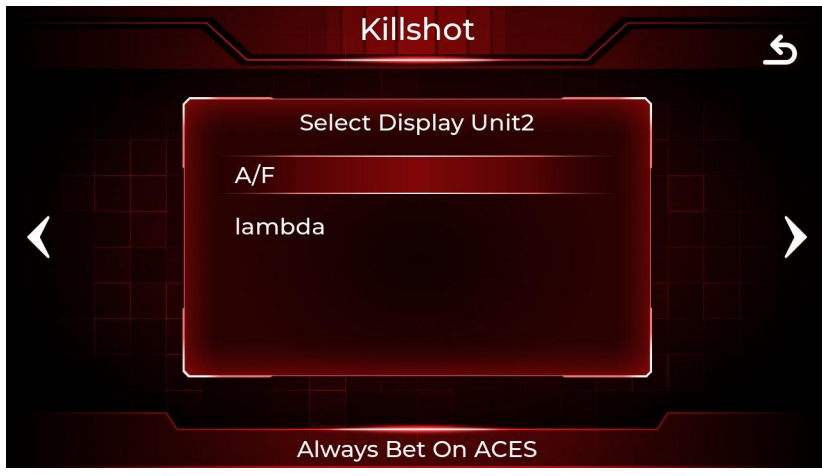
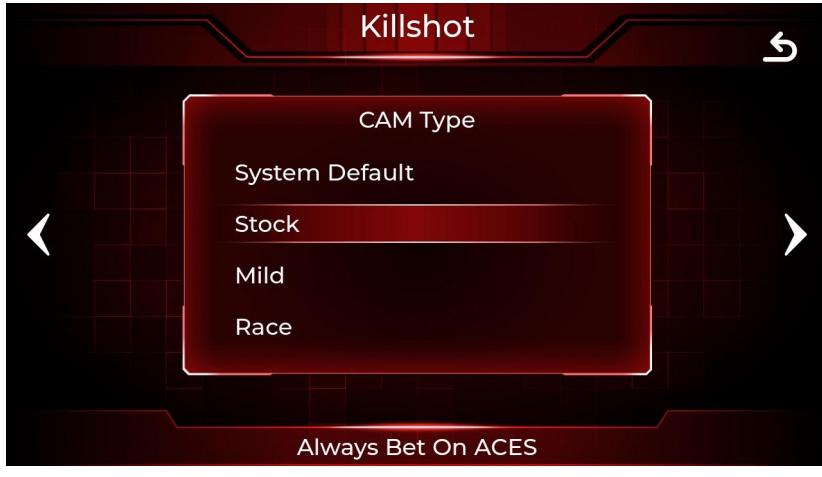
## 15.0 Running the Calibration (Startup Wizard) & TPS Wizard

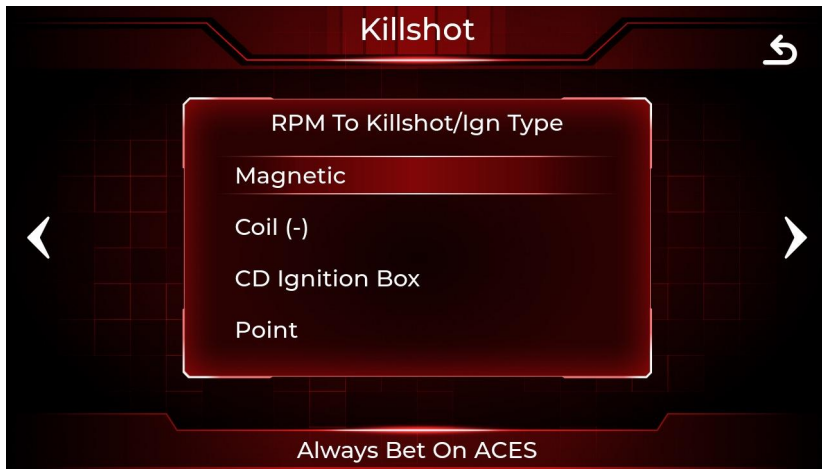
The Calibration Wizard and TPS Wizard must be completed prior to starting the engine in order for the system to build a base tune.

Follow the steps below to start and complete the Calibration Wizard.

|                                                                                     |                                                                                                                                                                                           |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|   | <p><b>Select System</b></p> <p>Connect the handheld to the wire harness. Select Killshot Fusion.</p>                                                                                      |
|  | <p><b>Home Screen</b></p> <p>Click the “” icon in the upper right corner to enter the Main Menu.</p> |

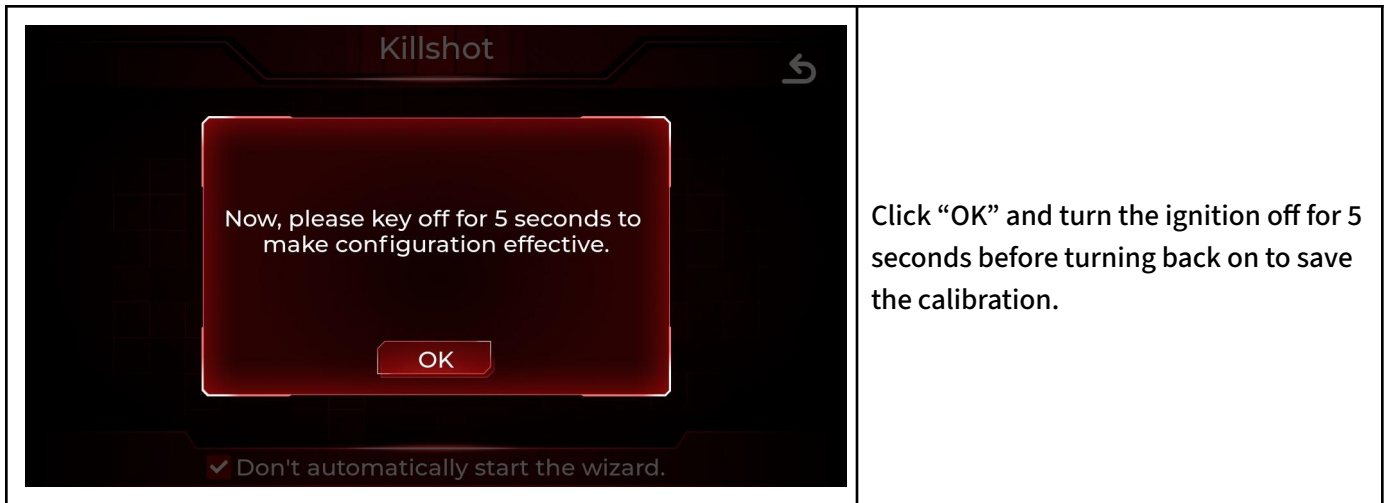
|                                                                                     |                                                                                                                                  |
|-------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------|
|    | <p><b>Main Menu</b></p> <p>Click on “Wizards.”</p>                                                                               |
|   | <p><b>Wizards</b></p> <p>Click “Start Wizard” to begin initial configuration and set base parameters.</p>                        |
|  | <p><b>Select Display Unit1</b></p> <p>Choose to view parameters in either Imperial Units or Metric Units. (e.g. PSI vs. kPa)</p> |

|                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
|-------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|    | <p><b>Select Display Unit2</b></p> <p>Choose to view parameters in either AFR values or in Lambda values.</p>                                                                                                                                                                                                                                                                                                                                                    |
|   | <p><b>Throttle Body Type</b></p> <p>Choose “Killshot” for your Killshot II.</p>                                                                                                                                                                                                                                                                                                                                                                                  |
|  | <p><b>Camshaft Type</b></p> <p>Select your camshaft type:</p> <p>Stock: This selection will work well on most applications equipped with stock or “street performance” camshafts.</p> <p>Mild: Used for mild profile camshafts. i.e. about 7 PSI vacuum or about 50 KPA</p> <p>Race: Rarely used option for very aggressive engine builds.</p> <p>Press “” to continue.</p> |

|                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                         |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  <p>The screenshot shows the 'Killshot' menu with a red border. Inside, a box titled 'Dual WBOS' has two options: 'Only WBO1' (highlighted) and 'Dual WBOS'. Navigation arrows are visible on the left and right. At the bottom, it says 'Always Bet On ACES'.</p>                                              | <p><b>Dual WBO2 Option</b></p> <p>The Killshot only needs one WBO2 sensor and is preselected for you, just click “Only WBO21” to confirm.</p> <p>Press “” to continue.</p>                                                                                                                           |
|  <p>The screenshot shows the 'Killshot' menu with a red border. Inside, a box titled 'Force TPS Zero Learn' has two options: 'NO' and 'YES' (highlighted). Navigation arrows are visible on the left and right. At the bottom, it says 'Always Bet On ACES'.</p>                                               | <p><b>Force TPS Zero Learn</b></p> <p>With your foot off of the pedal, select yes and then press “” to continue.</p>                                                                                                                                                                                 |
|  <p>The screenshot shows the 'Killshot' menu with a red border. Inside, a box titled 'RPM To Killshot/Ign Type' has four options: 'Magnetic' (highlighted), 'Coil (-)', 'CD Ignition Box', and 'Point'. Navigation arrows are visible on the left and right. At the bottom, it says 'Always Bet On ACES'.</p> | <p><b>RPM to Killshot/Ign Type</b></p> <p>Select your ignition strategy:</p> <p>Magnetic: Used for ECU-controlled timing with a locked out distributor.</p> <p>Coil (-): Used with canister coil HEI distributors (no timing control).</p> <p>CD Ignition Box: Used when running a CDI box (with or without timing control).</p> <p>Point: Used when running points style ignition.</p> |

|                                                                                     |                                                                                                                                                                                                                                                  |
|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                                                                                     | Press “↵” to continue.                                                                                                                                                                                                                           |
|    | <p><b>Number of Injectors</b></p> <p>Select “4” for your killshot.</p> <p>Press “↵” to continue.</p>                                                                                                                                             |
|   | <p><b>Injector Flow Rate</b></p> <p>The Killshot II Injectors are rated at 100 lb/hr. You can scroll or click the box to manually enter “100”.</p> <p>Press “↵” to continue.</p>                                                                 |
|  | <p><b>Engine Displacement</b></p> <p>Use the slider bar or click on the box to manually enter the total cubic inches of your engine. You can also click “To Metric Units” to input the displacement in liters.</p> <p>Press “↵” to continue.</p> |

|                                                                                     |                                                                                                                                                                                                                                                                                                 |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|    | <p><b>Hot Idle Speed</b></p> <p>Use the slider bar or click on the box to manually enter your hot idle speed. This is the target RPM that will be enabled once coolant temperatures are above 160° F.</p> <p>Press “↗” to continue.</p>                                                         |
|   | <p><b>Confirm Details</b></p> <p>After reviewing all of the details entered in the previous steps, click on “✓” to save the configuration or click “↖” to return to the wizard to modify the configuration.</p> <p>Press “↶” if you wish to cancel all changes and return to the main menu.</p> |
|  | <p>Select “Yes” to save the settings or select “Cancel” to go back.</p>                                                                                                                                                                                                                         |



## 16.0 Timing Verification

Proper timing verification is essential for ensuring smooth engine operation and avoiding drivability issues. Follow the steps below based on whether timing control is enabled or disabled.

### 16.1 No Timing Control

If timing control is disabled, the Fusion does not adjust ignition timing.

- Use a timing light to verify that the timing is set correctly for your engine.
- Adjust as necessary based on your engine specifications.
- **Proper timing setup is crucial before driving with the Killshot Fusion EFI system, as incorrect timing can lead to drivability and idle issues.**

### 16.2 Timing Control

If timing control is enabled, follow these steps to properly position the distributor and configure the Fusion:

#### 1. Position the Distributor

- Turn the ignition key to ON to power up the Killshot Fusion system.
- On the Handheld Controller, navigate to:  
Tuning >> Spark >> Basic >> Static Timing.
- This screen allows you to set the distributor position for proper ECU-controlled timing operation.

#### 2. Set Initial Static Timing

- Start the engine.
- Set the static timing to 15 degrees BTDC (Before Top Dead Center).

- Navigate to Tuning >> Spark >> Advanced >> Lock Ignition Timing.
- Select Lock, then Save.
- Now, ignition timing is locked at 15 degrees BTDC.
- Using a timing light, rotate the distributor until you see 15 degrees BTDC on the balancer.
- Tighten the distributor hold-down clamp once correctly positioned.

### **3. Enable ECU Timing Control**

- Set Lock Ignition Timing to "Unlock".
- Confirm static timing is set to 15 degrees BTDC.
- Return to the Home Screen—the Killshot Fusion will now control ignition timing.

## **16.3 Idle Speed and Timing Adjustment**

The Killshot Fusion uses ignition timing adjustments in addition to the Idle Air Control (IAC) to maintain idle speed.

- The Fusion can use advanced or retarded timing to help stabilize idle speed.
- Fast Adjust Mode: Uses timing adjustments to quickly respond to idle fluctuations.
- Slow Adjust Mode: Uses the IAC valve to control idle speed more gradually.

**Note:** When using a timing light, idle timing may not appear accurate due to ECU calculations. However, once the engine is revved above idle, the timing should appear correctly.

## **16.4 Adjust Timing Settings**

- Navigate to Tuning >> Spark >> Basic.
- Here, you can adjust:
  - Idle timing
  - Cruise timing
  - WOT (Wide Open Throttle) timing
  - Cranking timing

## **16.5 Building a Timing Map**

- For building a custom timing map, it is highly recommended to do so using the free Advanced Tuning Software available for download on Aces' website.
- The Handheld Controller's timing map is basic, but a custom map tailored to your engine will significantly improve performance.

## **16.6 Timing Offset Adjustment**

- Use Timing Offset to sync timing at higher RPMs.
- By default, these values are set to 0 in the base calibration.

- Some ignition modules may require adjustments if the actual timing does not match the commanded timing as RPM increases.
- If timing starts to retard at higher RPM, increase the Timing Offset value to correct it.

## 17.0 Idle Setting

Once the engine has warmed up, you can adjust the idle speed to the desired level.

### 17.1 Adjusting Target Idle Speed

1. Select the Tuning tab.
2. Locate the Target Hot Idle Speed setting.
3. Adjust the setting by moving the slider left or right.
4. Click the Save button to confirm the new value or select Cancel to exit without saving.

### 17.2 Setting the Throttle Plates for Optimal Idle Control

Regardless of whether you change the target idle speed, you must set the throttle plates on the throttle body correctly.

### 17.3 Checking IAC Position & TPS Calibration

1. With the engine running, select the Monitor tab.
2. Locate the Idle Screen and check the following values:
  - IAC Position should be between 6 and 20 with the engine in neutral and at operating temperature.
  - TPS (Throttle Position Sensor) should read 0.
3. If TPS does not read 0, you must perform a TPS Zero Learn by selecting:  
Wizards > TPS Autoreset.

## 17.4 Adjusting Throttle Shaft for Proper IAC Position



### If the IAC Position is 0:

- The throttle plates are too far open, causing a higher idle speed than the target.
- Solution: Slowly turn the throttle shaft adjustment screw counterclockwise to close the throttle plates until the IAC Position reads between 6-20.

### If the IAC Position is Greater Than 20:

- The throttle plates are too far closed, making the IAC work harder than needed.
- Solution: Slowly turn the throttle shaft adjustment screw clockwise to open the throttle plates until the IAC Position reads between 6-20.

### If the TPS Position Goes Above 0 During Adjustment:

- The Fusion exits idle mode, and the IAC Position locks to a fixed value.
- Solution: Shut the vehicle off, perform a TPS Zero Learn, then restart and continue adjusting.

Once all adjustments are complete, ensure that the TPS reads 0 with the engine idling.

## 18.0 Self-Learning

### 18.1 How to Perform the Self-Learning Process

- Drive the vehicle under varied operating conditions (different engine speeds and loads).
- Start in neutral by slowly revving the engine and holding it at different speeds up to 2500 RPM.
- Then, drive the vehicle, shifting through different gears to help the system learn across a wide range of conditions.
- If the vehicle has an automatic transmission, you can:
  - Put it in gear
  - Hold the brake pedal
  - Apply a small amount of throttle to help the system learn in that range.

### 18.2 Conditions Where Self-Learning Will NOT Occur

Self-learning will not take place under the following conditions:

- If the engine temperature is below 160°F
- During rapid accelerator pedal movement
- When the accelerator is released and the vehicle is coasting
- If learning is manually disabled in the system settings

### 18.3 Checking Self-Learning Status

To verify if self-learning is active, follow these steps on the Handheld Controller:

1. Select “Monitor” from the Main Menu.
2. Choose “Monitors.”
3. Select the Fuel Inj PW icon.
4. The Fuel Learn Status will indicate whether self-learning is active.

Once the learning process is complete, your Killshot Fusion EFI system is ready to be driven and enjoyed.

## 19.0 Diagnostic LEDs

| LED # | Title                    | Color | Purpose/Behavior                                                                                                             |
|-------|--------------------------|-------|------------------------------------------------------------------------------------------------------------------------------|
| 1     | Power Indicator          | Red   | System power indicator                                                                                                       |
| 2     | Engine Running Indicator | Blue  | Engine running indicator. The blinking will become faster as RPM increases.                                                  |
| 3     | Main Relay Indicator     | Red   | This is the main relay indicator. When illuminated, the main relay is active and receives power from the 12-volt key source. |
| 4     | Fuel Pump Indicator      | Blue  | This is the fuel pump relay indicator. When illuminated, the ECU is supplying 12 volts to the fuel pump wire.                |